VISES, MAGNETS & CLAMPS

VISE COMBINATIONS

- · More like a tool than a vise, the grooved jaws open to 2 7/8" (73 mm) and are made from fibre reinforced thermal composite alloy
- Jaws are controlled with a fine/ coarse adjusting knob, which permits very delicate work
- Head movement is through three planes (360° rotation, 360° swivel and 210° pivot) and is controlled with a single knob
- Base is made of die cast zinc, with a 4 5/16' (109.5 mm) bolt circle countersunk for 1/4" (6.3 mm) flathead bolts (not included)
- 6 3/4" tall (171.4 mm) and weighs 1 1/4 lbs. (0.6 kg)

Model No. TGZ417 Mfg. No. 201 Price/Each \$





STANDARD

- All-purpose work holding unit, perfect for both industrial and home hobbyist applications
- A single knob controls the "tilt, turn and rotate" function of the patented split ball, which allows the head to move easily and conveniently through three planes (360° rotation, 360° swivel and 90° pivot)
- Jaws are 2 1/2" (63.5 mm) wide and open to 2 1/4" (57.1 mm), and the base features a 4 5/16" (109.5 mm) bolt circle
- The combination stands 6 3/4" (171.4 mm) tall, weighs 2 lbs. 11 oz. (1.2 kg)

Model No. WJ595 Mfg. No. 301 Price/Each \$



VACUUM BASE

- · A half turn of the mount lever attaches or releases the powerful suction pad and allows rapid set-ups in a variety of locations (for use on smooth, non-porous surfaces only)
- This combination stands 6 1/8" (155.6 mm) tall and weighs 2 lbs. 13 oz. (1.3 kg)

Model No. WJ596 Mfg. No. 381 Price/Each \$



WIDE-OPEN HEAD

- · This vise provides a wide gripping head with the full "tilt, turn and rotate" capabilities of the split ball (found in every 300 and 400 series base)
- Unit stands 7 5/16" (185.7 mm) tall and weighs 3 lbs. (1.4kg)

Model No. WJ597 Mfg. No. 396 Price/Each \$



MULTI-PURPOSE WORK CENTRE

- · This is a most versatile combination, perfect for home or hobby needs
- This unit stands 7 7/8" (200 mm) tall and weighs 5 lbs. (2.3 kg)

Model No. WJ598 Mfg. No. 350 Price/Each \$



PALMGREN® DUAL FORCE PRECISION MACHINE VISES

- · High quality precision vise
- Wide clamping capacities
- Equipped with dual force anti-lift mechanism
- Vise nut does not extend past the vise body
- Hardened jaw plates and vise bed
- Bed heights matched to +- 0.0004'
- 80 000 PSI stress relieved ductile iron castings
- Lifetime guarantee
- Jaw Plate: Smooth
- Overall Length: 18-15/16"
- Jaw Deflection: 0.001" @ 4000 lbs.
- Base Type: Slotted



| Model No. | Jaw Width" | Jaw Opening" | Throat Depth" | Price /Each |
|--------------|---------------|-----------------|------------------|----------------|
| TY0551 | 5-15/16 | 8-63/64 | 1-3/4 | |
| TY0552 | 8-7/64 | 10-7/16 | 2-13/64 | |

PALMGREN® DUAL FORCE PRECISION DOUBLE STATION MACHINE VISES

- · Dual force anti-lift mechanism at both ends of the vise
- 80 000 PSI ductile iron casting
- Can be mounted horizontally or vertically
- One handle operates the two moveable jaws
- Can clamp two of the same size parts
- Clamping force equalization
- Precision ground on all sides
- Height tolerance is within 0.001"
- Different work piece clamping applications
- Lifetime guarantee
- Jaw Plate: Smooth
- Overall Length: 21-7/64" · Base Type: Slotted



| Model | Jaw | Jaw | Throat | Price |
|--------|---------|----------|--------|-------|
| No. | Width" | Opening" | Depth" | /Each |
| TY0553 | 5-63/64 | 12-7/16 | 1-3/4 | |

PALMGREN® TRADITIONAL **DRILL PRESS VISES**

- Vise is ideal for use for drilling, tapping, reaming, spot-facing, counter boring and countersinking operations
- Made from 30 000 PSI tensile strength, fine grain cast iron
- Base and bed parallel to 0.001"
- Centre of base is open for holding work through the body of the vise
- Can be mounted on base, sides or on end for general use
- Lifetime guarantee
- Jaw Plate: Grooved
- Overall Length: 5-1/8"
- Overall Height: 1-13/16"
- Jaw Deflection: 0.002" @ 2000 lbs.
- Base Type: Universal



PALMGREN® DUAL FORCE **SWIVEL VISE BASES**

- · Allows position to 1 degree increments
- Comes with 11/16" keyways to align the vise to the machine table
- Base Type: Slotted



| Model | Overall | Overall | Price |
|--------|---------|---------|-------|
| No. | Length" | Height" | /Each |
| TY0557 | 11 | 2-1/2 | |
| TY0558 | 13 | 2-1/2 | |

WELDING & 1492 METAL WORKING

